Production and stability studies of the biosurfactant isolated from *Achromobacter xylos*

Golamari Siva Reddy 1, Kamma Srinivasulu 1, Botlagunta Mahendran 1, Ronda Srinivasa Reddy 2,*

1Centre for Bioprocess Technology, Department of Biotechnology, Koneru Lakshmaiah Education Foundation (Deemed to be UNIVERSITY), Green fields, Vaddeswarm, Guntur, Andhrapradesh, India-522502.

*corresponding author e-mail address: siva_ht@kluniversity.in, rsr@kluniversity.in

ABSTRACT

Biosurfactants have picked up an impressive consideration as of late because of their potential uses in an expansive scope of use territories, including environmental remediation, agriculture, biofilm formation, quorum sensing, textile, pharmaceuticals, cosmetics, and the food, oil, and petrochemical industries. A potential biosurfactant delivering strain, *Achromobacter xylos* GSR-21 was disengaged from the Andhrapradesh of India. Culture conditions including varieties in carbon and nitrogen sources were analyzed at steady pH, temperature and rotations per min (rpm), with the point of expanding efficiency all the while. The biosurfactant generation was trailed by estimating the surface pressure, emulsification test, and emulsifying index E2. Upgraded biosurfactant generation was completed utilizing dextrose as the carbon source and NH4NO3 as the nitrogen source. The greatest generation of the biosurfactant by *Acromobacter xylos* GSR-21 happened at a C/N proportion of 2:1 and the advanced bioprocess condition was pH 8.0, temperature 35°C and salt fixation 5%. The creation of the biosurfactant was development subordinate. The surface strain was lessened up to 31 mN/m and additionally the emulsification index E2 was 45% out of 6 to 9 days. Properties of the biosurfactant that was isolated by corrosive precipitation were researched. The biosurfactant movement was steady at high temperature, an extensive variety of pH and salt focuses, therefore, demonstrating its application in bioremediation, sustenance, pharmaceutical and cosmetic industries.

Keywords: *Achromobacter xylos* GSR-21, Carbon source, Nitrogen sources, pH, Temperature, Rotations per min (rpm).

1. INTRODUCTION

Research in the territory of biosurfactants has extended as of late because of its potential use in various territories, for example, the sustenance business, horticulture, pharmaceuticals, oil industry, petrol science, paper and mash industry. The improvement of this line of research is of foremost significance, chiefly in the perspective of the present concern with respect to the insurance of nature. They are not just helpful as antibacterial, antifungal and antiviral specialists, yet additionally have the potential for use as major immunomodulatory particles, against glue operators and even in immunizations and quality treatment [1,2,3,4]. Contribution of biosurfactants in microbial bond and desorption has been broadly portrayed. For instance, hindrance of uropathogenic biofilm arrangement on silicone elastic by protein-like biosurfactants got from *Lactobacillus fermentum* RC-14 was accounted for [1]. Likewise, presentation to suspensions of dynamic probiotics and the utilization of buttermilk containing *Lactococcus lactis* 53 were accounted for to impact the biofilm development on silicone elastic voice prostheses [1], potentially because of the arrival of biosurfactants. Biosurfactants are created by microscopic organisms or yeast from different substrates including sugars, glycerol, oils, hydrocarbons and agrarian squanders. Biosurfactants are named glycolipids, lipopeptides, phospholipids, unsaturated fats, impartial lipids, and polymeric or particulate mixes[2,5]. The hydrophobic part of the atom is long-chain unsaturated fats, hydroxyl unsaturated fats or an alkyl-b- hydroxyl unsaturated fats. The hydrophilic moiety can be a starch, amino corrosive, cyclic peptide, phosphate, carboxylic corrosive or liquor. Biosurfactants have been getting expanding consideration because of their interesting properties, i.e. mellow creation conditions, bring down poisonous quality and higher biodegradability, contrasted with their engineered compound partners[3]. Despite the fact that enthusiasm for biosurfactants is expanding, these mixes don't contend monetarily with engineered surfactants. To lessen creation costs, diverse courses could be explored, for example, the expansion of yields and item gathering; the advancement of efficient building forms and the utilization of sans cost or cost credit feedstock for microorganism development and surfactant generation. The decision of economical crude materials is imperative to the general economy of the procedure since they represent half of the last item cost and furthermore diminish the costs with squanders treatment [1,6,7,44]. Glycolipid from *Rhodococcus erythropolis*, R. aurantiacus and surface dynamic lipid from *Achromobacter xylos* were examined in the writing review. There are not very many reports on biosurfactants creation from marine actinomycetes6. The objective of the present paper was to isolate *Acromobacter xylos* and the identification of strain for potent biosurfactant production. The cultural conditions for maximum production of biosurfactant and the stability study of the product were investigated.
2. EXPERIMENTAL SECTION

2.1. Isolation of Achromobacter xylos GSR-21. The serial weakening was performed by the technique depicted by[8]. Nine milliliters (9 mL) of typical saline (0.85 % NaCl in refined water) was first apportioned into each perfect test tube, cleaned in an autoclave at 121°C (15 psi) for 15 min and permitted to cool. To get a ready stock arrangement, 10 g of the dry soil test was broken down in 90 mL of clean ordinary saline; from this stock arrangement 10⁻¹, 10⁻², 10⁻³, 10⁻⁴, and 10⁻⁶ dilutions were made. A hundred microliters (100 µL/0.1 mL) of 10⁻³, 10⁻⁴, and 10⁻⁶ weakening were spread-plated on the altered mineral salt medium (MSM) portrayed by[9], containing the accompanying fixings (in 1 L refined H₂O): glycerol, 5 g; asparagine 1 g; K₂HPO₄, 1 g; MgSO₄·7H₂O, 5 g; KCl, 1.0 g; agar powder, 15 g; and 1 mL of trace solution containing (in 1 L of distilled water) MgSO₄·7H₂O, 0.5 g. CuSO₄·5H₂O, 0.16 g, and FeSO₄·7H₂O. 0.015 g and incubated at 30 °C for 72 h. Morphologically unmistakable states were recognized and sanitized. The aggregate feasible cell tally was resolved. The bacterial detachments were put away in MSM inclines and kept under refrigerated condition (4°C) for additionally considers.

2.2. Identification of strain GSR-21. Identification of strain was done by scanning electron microscopy (SEM) (Hyderabad, India), 16S r-DNA sequencing, biochemical and cultural characterizations. The method adopted for the preparation of slide culture for SEM analysis was used, as described by Williams and Davies[13,14,15,16,17,18,21,22].

2.3. Inoculum preparation and culture conditions. To set up an inoculum, a 1 mL test from the glycerol stock culture of Achromobacter xylos GSR21 was vaccinated into 7 mL of LB soup[19,20] in a 50 mL-feathered creature of prey tube and brought forth medium-term at 30°C, with shaking at 200 rpm. Starting there, a total volume of 1 mL was traded for 50 mL of LB soup in a 250 mL-shake flask and kept medium-term at 30°C and 200 rpm. Cell pellets were first assembled by centrifugation of the lifestyle medium at 2,147×g for 20 min and later suspended in a predefined volume of mineral salt medium (MSM) with the development of 1% (v/v) vegetable oil[20,21] to accomplish an optical thickness of (OD) of 1. Reasonable volumes of the seed social orders filled in as inoculum for starting up the pack advancement in the bioreactor.

All developments were done at 30°C of every a 5-L blended tank bioreactor containing 3.5 (l) of MSM and 2.5% (v/v) inoculum. The bioreactor was outfitted with a coordinated procedure control framework for temperature, pH, pO2 and wind stream. Frothing was controlled physically by raising and bringing down the air circulation and fomentation rates conversely. To control the froth level and abstain from flooding the bioreactor, air circulation rate was lessened from 1 to 0.5 volume of air for each volume of fluid per min (vvm) thus unsettling rate was raised to 150 rpm, to adjust for drop in the broke down oxygen (DO) and keep it higher than 10%. Without a doubt, an additional impeller with rectangular cutting edges calculated at 45°C, was mounted on a typical pivot with the mixing impeller situated at a separation of around 8 cm, to break the froth that was created. In addition, one drop of antifoam was included when froth volume filled all the void spaces over the fluid level in the bioreactor.

2.4. Medium optimization. The medium streamlining was led in a progression of analyses transforming one variable at any given moment, keeping different components unaltered. The creation of biosurfactant was development dependent. Cell development and the gathering of metabolic items were unequivocally impacted by the medium organization, for example, carbon sources, nitrogen sources. Three elements were picked planning to get the higher efficiency of the biosurfactant: carbon source (C), a nitrogen source (N) and C/N proportion. The carbon sources utilized were n-hexadecane (2% w/v) (Himedia, India), olive oil (2% w/v) (business write), sucrose (Himedia, India), trehalose (Himedia, India), maltose (Himedia, India), dextrose and glucose (Himedia, India) (20 g/l), with ammonium chloride (NH₄Cl) (Himedia, India) as nitrogen source. For assessment of the most proper nitrogen hotspots for the generation of biosurfactants, phenyl alanine (Himedia, India), urea (Himedia, India), ammonium sulfate (Merck, India), NH₄Cl and sodium nitrate (NaN₃)(Merck, India), were utilized at a group of 1 g/l with the ideal carbon source. The C/N proportion (with enhanced carbon and nitrogen sources) was shifted from 10 to 40 by keeping a consistent nitrogen source focus 1 g/l[22, 23, 24, 25,46].

2.5. Biosurfactant production kinetics. The kinetics of biosurfactant creation was followed in group societies amid 12 days at ideal conditions by estimating surface pressure and emulsification test of supernatant examples got after cell partition [22, 23].

2.6. Effect of pH, temperature, sodium chloride and aeration on biosurfactant production and activity. Keeping in mind the end goal to assess the impact of pH and temperature on the biosurfactant generation, the pH of the medium was balanced in the range in the vicinity of 4 and 12 and the temperature was set at 4, 15, 25, 30, 35, 40, 45 and 60 °C. The pH of the medium was estimated with a computerized pH-meter (Systronic, India). To inspect the impact of sodium chloride on biosurfactant generation in streamlined medium, the sodium chloride was included medium to accomplish last centralizations of 1– 10% (w/v). Impact of air circulation on the creation of biosurfactant was identified by hatching immunized aging media at various air circulation conditions, for example, 50, 75, 100, 125, 150, 175, 200, 225 and 300 rpm. Biosurfactant creation was estimated by emulsification examine and absorbance was estimated at 400 nm [25, 46].

2.7. Effect of oils, surfactants, and hydrocarbon on biosurfactant production. The impact of raw petroleum and surfactant was assessed for biosurfactant creation. The distinctive oils were utilized, for example, castor oil, codliver oil, eucalyptus oil, sesame oil, mustard oil and surfactants, for example, ethylene diamine tetra acetic corrosive (EDTA) (Himedia, India), cetyl trimethyl ammonium bromide (CTAB) (Himedia, India), sodium dodecyl sulfate (SDS) (Loba Chemie, India), tweens 20, 40, 80 (Loba Chemie, India) were included independently in 1% (v/v) and emulsification movement of medium was estimated. The hydrocarbons, for example, diesel, petroleum, toluene, xylene, n-
hexane and lamp fuel (business review, India) were included [1% (v/v)] independently in streamlined medium and their impact was watched. The surface strain estimation was done utilizing the du Nouy ring strategy [6, 35, 41,47, 49].

2.8. Surface tension measurement. The surface tension estimation of cell free supernatant was resolved in a K6 tensiometer, utilizing the du Nouy ring strategy. The qualities revealed were the mean of three estimations. All estimations were made on sans cell juices acquired by centrifuging the way of life at 10,000 rpm for 20 min[22,46,47].

2.9. Bioemulsifier production assay. Actinomycetes species were developed for 12 to 15 days in glycerol yeast separate (GYE) soup. The microbial cells were isolated by centrifugation (Eppendorf, show 5810R, Germany) at 10,000 rpm for 15 min at 30°C. Cell free culture soup (3 ml) was included 0.5 ml test oil, blended energetically for 2 min and brooded at 30 °C for 1 h for stage partition. The fluid stage was expelled precisely and the absorbance of the stage was recorded at 400 nm. The absorbance maxima touched base in the wake of examining at the whole noticeable light range. The clear was set up with the clean medium. An absorbance of 0.01 units at 400 nm increased by weakening element, assuming any, was considered as one unit of emulsification action per ml (EU/ml)[6,44,45, 47, 49].

2.10. Emulsification index (E24). Emulsification index of culture tests was controlled by including 2 ml of a hydrocarbon to a similar measure of culture, blending with a vortex for 2 min, and left remaining for 24 h. The E24 list is given as level of tallness of the fluid segment (mm)[10,11, 12, 47].

2.11. Biosurfactant recovery. The culture broth was centrifuged at 10,000 rpm for 20 -min to get cell free stock. Biosurfactant was hastened by changing the pH of the cell free soup to 2.0 utilizing 6 N hydrochloric corrosives (HCl) (Merck, India) and keeping it overnight at 4°C. The accelerate subsequently shaped was gathered by centrifugation (10,000 rpm, 20 min; 4°C) and broke down in refined water. Its pH was acclimated to 8.0 with 1 N sodium hydroxide (NaOH) (Qualigens, India), and the arrangement was lyophilized [22, 47].

2.12. Stability studies. To decide the warm solidness of the biosurfactant, without cell soup was kept up at a consistent temperature scope of 20–100°C for 15 min, at that point, cooled to room temperature and action of the biosurfactant was explored. To decide the impact of pH on movement, the pH of the cell free stock was acclimated to various qualities utilizing 1 N NaOH or 1 N HCl. The impact of the expansion of various grouping of NaCl on the movement of the biosurfactant was examined. The biosurfactant was re-broken down after cleaning with refined water containing the particular grouping of NaCl (0– 9%, w/v) [26, 27].

3. RESULTS SECTION

The upsides of biosurfactants over engineered ones incorporate lower harmfulness, biodegradability, selectivity, particular action at extraordinary temperatures, pH and saltiness. In our lab, we have separated the strain of Burkholderiales from dregs.

3.1. Characterization of strain GSR-21. The strain GSR-21 demonstrated great development in the temperature goes to 25–45°C in 7 days on glycerol yeast remove agar medium. The external surface of provinces was superbly round at first, yet later they created flying mycelium that may seem smooth and spore arrangement began after the fourth day of hatching. Spore chain was long and sporulating hyphae were straight. Spores were oval and warty, seemed like furry and were 1– 3.5 mm in the estimate (Figure. 6A and 6B). Great development was seen at impartial pH. By morphology, SEM and 16S DNA sequencing (Figure. 5), the disconnected strain was observed to be an individual from Alcaligenaceae variety [35, 45, 46, 48, 49].

3.2. Growth characteristics and biosurfactant production from strain GSR-21. The majority of the actinomycetes species are moderate developing. Biosurfactant generation began in early log stage, however, there was exceptional increment underway at the late development stage and early stationary stage; and biosurfactant creation proceeded up to the late stationary stage and after that, it declined (Figure 4). It unmistakably demonstrates that the biosurfactant generation was reliant on the development stage [35, 44, 46, 47, 48, 49].

3.3. Effect of carbon source, nitrogen source, C:N ratio, NaCl on biosurfactant production.

3.3.1. Effect of pH, Temperature, Oils, surfactants on biosurfactant production.
3.3. Optimization of cultivation medium

3.3.1. Effect of carbon source. The generation of biosurfactant was contemplated by utilizing carbon sources, for example, dextrose, fructose, glucose, glycercol, starch, sucrose and maltose (Figure. 1A). The utilization of dextrose as carbon sources to create biosurfactants is by all accounts a fascinating and minimal effort elective [22, 42, 43]. Screening of supplement substrates demonstrated that Burkholderiales upheld development on all substrates despite the fact that the yield was constrained with sucrose or maltose as carbon sources due to hindrance because of the reduction in pH is most likely caused by the generation of optional corrosive, for example, uronic corrosive [22, 42, 43,46]. The most extreme biosurfactant generation was happening just with glycercol, glucose, and dextrose. The strain developed on maltose yet did not deliver the surfactant under these conditions. Dextrose was the best carbon hotspot for biosurfactant amalgamation. The disconnected biosurfactant diminished the surface strain to 31 mN/m and the emulsifying action was 45%. Comparative outcomes were found with biosurfactant generation frame P. aeruginosa 44T1 [28, 29, 47, 48, 49].

3.3.2. Effect of nitrogen source. The impact of nitrogen source influences the biosurfactant creation has appeared in (Figure. 1B). Burkholderiales sp. could utilize nitrogen sources, for example, asparagine, NH₄NO₃, peptone, urea, and yeast extricate for biosurfactant creation. In any case, keeping in mind the end goal to acquire high groupings of biosurfactant it is important to have limited states of these full scale supplements. NH₄NO₃ was the best wellspring of nitrogen for development and biosurfactant union. General salts as asparagine were utilized for development yet not for biosurfactant generation and caused a huge lessening in pH (4.03)[28,30,31]. The greatest emulsifying movement and insignificant surface pressure (30 mN/m) were come to in media with NH₄NO₃. No huge change in pH was seen for this situation. A comparable outcome was accounted for in biosurfactant separated from Pseudomonas fluorescens by Abouseoud [22, 42, 43, 45, 46, 47, 48].

3.3.3. Effect of carbon/nitrogen ratio. The major perspective to the change of biosurfactant efficiency was the proportion of C/N. These outcomes were gotten utilizing dextrose and NH₄NO₃ as carbon and nitrogen source individually since the best outcomes were achieved with bringing down estimations of this parameter (C/N=15 ) (ST=28; EA=285 U/ml) (Figure. 1C). There were no noteworthy contrasts between C/N proportions of 25, 30, 35, 40, 45 in connection to emulsification file, however, a C/N proportion of 28 exhibited a huge distinction in connection to the emulsification file. These outcomes are comparative with those discovered utilizing waste saring oil and sodium nitrate as carbon and nitrogen sources separately[29,30,31,32,46]. Guerra-Santos [33] watched that biosurfactant creation was poor with both yeast concentrate and nitrate as nitrogen sources. At the point when the yeast extricates was excluded, the biomass fixation diminished, rhamnolipid expanded and a direct gathering of glucose happened, showing a nitrogen-restricting medium.

3.3.4. Kinetics of biosurfactant production. The biosurfactant generation and surface strain were reliant on the development of culture in the aging medium. The surface strain dropped quickly after immunization, achieving its most reduced esteem (31 mN/m) amid the exponential stage after around 9 days of development (Figure.3). The emulsification movement plot, a measure of biosurfactant focus, demonstrated that deficient surfactant was at immunization, achieving its most reduced esteem (31 mN/m) amid the exponential stage after around 9 days of development (Figure.3). The emulsification movement plot, a measure of biosurfactant focus, demonstrated that deficient surfactant was at first present to frame micelles. At about sixth day of development, the surfactant focus began to expand, achieving its most extreme after about ninth day. The expansion in surface strain and the reduction in Eₛₛ after twelfth of hatching demonstrated that biosurfactant biosynthesis ceased and is likely because of the creation of auxiliary metabolites which could meddle with emulsion development and the adsorption of surfactant particles at the oil–water interface[34]. These outcomes demonstrate that the biosurfactant biosynthesis from dextrose happened overwhelmingly amid the exponential development stage, recommending that the biosurfactant is delivered as essential metabolite going with cell biomass arrangement (development related energy)[35]. This property recommends that biosurfactant could be viably created under chemostat conditions or by immobilized cells [22,23,36,37,44,45,46].
3.3.5. Effect of sodium chloride, pH, temperature and aeration on biosurfactant production. The strain GSR-21 was observed to be reasonably halophilic in nature as most extreme biosurfactant creation was acquired in the nearness of 3% of NaCl and it held right around 37% of its movement in the nearness of 12% (w/v) of NaCl. (Figure.1D). The strain GSR-21 indicated continuous increment in biosurfactant generation and ideal pH for biosurfactant creation was observed to be 5 (Figure. 3B). The exploration was centered around the seclusion of basic biosurfactant from microorganisms on the grounds that there is the colloidal possibility of biosurfactant in cleanser industry. The strain GSR-21 indicated great development in the temperature scope of 45–60°C yet ideal development was seen at 60°C (Figure. 3C). This unmistakably shows the modestly thermostable nature of the biosurfactant. The most extreme biosurfactant generation was acquired at 150 rpm. Until today, microscopic organisms having a place with sort Bacillus have been misused for business generation of biosurfactant [25, 28, 42, 47, 48]. There is no such provide details regarding seclusion of decently thermostable surfactant from marine A. xylosoxidans sp.

3.3.6. Effect of oils, surfactants and hydrocarbons on the production of biosurfactant. Fermentation was done with the expansion of various centralizations of oils, surfactant and hydrocarbons in the aging medium. It was watched that vegetable oil, tween 80 and toluene as a substrate indicated greatest movement against all test oils, surfactants and hydrocarbons separately. Vegetable oil and tween 80 indicated emulsification action at 225 EU/ml and 220 EU/ml individually (Figure. 2C and 2D). Toluene was utilized as a substrate for biosurfactant generation and it was watched that 1% v/v indicated greatest biosurfactant creation movement (Figure. 3A).

3.4. Stability study
3.4.1. Temperature stability. The appropriateness of biosurfactants in a few fields relies upon their soundness at various temperatures and pH esteems. The dependability of biosurfactant was tried over an extensive variety of temperature. The biosurfactant delivered by A. xylosoxidans sp. was appeared to be thermostable (Figure. 3C). Warming of the biosurfactant to 60°C caused no noteworthy impact on the biosurfactant execution. The emulsification movement was very steady at the temperatures utilized (E2D=13%) in the examination with engineered surfactants, for example, SDS which shows a huge loss of emulsification action starting at 40°C[39, 40, 42, 48]. Thusly, it can be presumed that this biosurfactant keeps up its surface properties unaffected in the scope of temperatures in the vicinity of 25 and 60°C. This movement was found showing the handiness of the biosurfactant in nourishment, pharmaceutical and beauty care products ventures where warming to accomplish, sterility is of vital significance [22, 29].

3.4.2. pH stability. The surface action of the rough biosurfactant remained moderately stable to pH changes between pH 11 and 12, demonstrating higher steadiness at soluble pH 7 than acidic conditions. At pH 12, the incentive in emulsification action (E2D) demonstrated just about 9% action, though underneath pH 7 movement was expanded up to 29%. Moreover, for pH esteems lower than 6, the examples end up turbid, because of halfway precipitation of the biosurfactant. (Figure. 3B) demonstrates the impact of pH on the biosurfactant properties. These outcomes demonstrate that expansion pH positively affects emulsification action and emulsion steadiness. This could be caused by a superior dependability of unsaturated fat surfactant micelles within the sight of NaOH and the precipitation of optional metabolites at higher pH esteems. The impact of pH on surface action has been accounted for biosurfactants for various microorganisms [22, 38, 48].

3.4.3. Effect of salinity. The impact of sodium chloride expansion on biosurfactant delivered from Nocardiosis was examined. Ideal security of biosurfactant was seen at 2% NaCl focus. Little changes were seen in the expanded centralization of NaCl up to 5% (w/v) (Figure. 3D). At the higher convergence of NaCl the biosurfactant holds 9.9% of the emulsification action. The biosurfactant has strength at antacid pH and high saltiness; such a biosurfactant might be valuable for bioremediation of spills in marine condition due to its steadiness in basic condition and within the sight of salt. Soundness of emulsion within the sight of salt has been accounted for as one of the properties of the biosurfactant delivered by Bacillus licheniformis strain JF-2 [25].
biosurfactant was outrageous steadiness at high temperature (60°C). The warm strength of the biosurfactants expands its extent of utilization in a more extensive viewpoint including at conditions where high temperatures win as in microbial upgraded oil recuperation. Considering the potential need of halotolerant strains and biosurfactants for the bioremediation of oil tainted locales (oil slicks), it is required to screen and create potential biosurfactant makers from the marine condition. It was discovered that the biosurfactant created by the marine A. xylosoxidans was steady up to 7% NaCl; however, the concussion surfactants are deactivated by 2–5% salt fixation. The biosurfactant was secluded from common sources in this way, showing the use of the biosurfactant in food, pharmaceutical, microbially enhanced oil recovery and cosmetics industries.

The above mentioned investigations accentuate the potential employments of different organic and concoction oils and related substrates for the biosurfactant amalgamation. Moreover, it may be derived that this biosurfactant keeps its action stable over an extensive variety of temperatures in the vicinity of 50 and 60°C, antacid pH and hyper saltiness more than 6%. These outcomes allude to the solid character of the biosurfactant its handiness for modern applications under outrageous states of saltiness, temperature and pH, for example, pharmaceutical, beautifiers and sustenance ventures and for bioremediation in marine condition.

5. REFERENCES


6. ACKNOWLEDGEMENTS

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