

Tussilago Farfara Extract (TFE) as Green Corrosion Inhibitor for Aluminum in Hydrochloric Acid Solution

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Abstract: The dissolution of aluminum in 2 M HCl medium in the absence and presence of Tussilago Farfara Extract (TFE) was examined utilizing Tafel polarization (TP), electrochemical impedance spectroscopy (EIS), electrochemical frequency modulation (EFM), gasometry and mass reduction techniques. The outcomes of these procedures illustrated that the inhibiting effect of this inhibitor depends on its concentration and chemical composition. The inhibitive impact of TFE illustrated the blocking of the Al surface by adsorption of its components through the reacted atoms contained in its molecules. The adsorption model was obeyed to Langmuir isotherm. The influence of temperature on the dissolution rate in the non-existence and existence of TFE was observed. Tafel polarization indicated that TFE acts as a mixed kind inhibitor. Impedance outcomes illustrated that the dissolution of Al is monitored by charge transfer mode at all concentrations of the extract. Varied surface examinations like XPS, FTIR, and AFM were checked to affirm the presence of the defensive film on the Al surface. All outcomes measured from all procedures are in perfect conformity.

Keywords: Tussilago Farfara Extract (TFE); TP; AFM; XPS; Langmuir isotherm.

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1. Introduction

Aluminum and its alloys are utilized for several purposes due to its low price, little weight, and thermal conductivity. HCl medium is applied for electrochemical etching of Al samples and printed plates. It is more significant to utilize dissolution inhibitors to diminish the dissolution of Al in any destructive medium. Organic amines like nitrogen heterocyclic particles were experimented as dissolution retardants [1–10] for Al in destructive media. Ordinarily, it has been presumed that the important step in the mode of the inhibitors in destructive media is the adsorption of these inhibitors onto the outer surface. Eco-friendly extracts turned into beneficial retardants because they are green inhibitor, cheap, and naturally available. These retardants are found to contain varied organic compositions which naturally synthesized and can be extracted by necessary procedures with minimal effort. These products were lately utilized as dissolution retardants for varied metals in changed cases [11–23], and their concentrations were computed. The acquired estimations illustrated that plant extract could fill in as effective dissolution retardants. The target of this research is to check the inhibitive influence of Tussilago Farfara extract (TFE) in 2M HCl media to estimate its inhibition proficiency. Weight reduction, H₂ release, Tafel polarization, electrochemical impedance spectroscopy, and electrochemical frequency modulation were applied to measure the inhibition proficiency of Tussilago Farfara extract.

2. Materials and Methods

2.1. Composition of Aluminum pieces.

Al pieces checked in this investigation were taken from Al with the purification of 99.98%. The pieces with measures 2 x 2 x 0.5 cm.

2.2. Solutions and Materials

All techniques were applied to utilize Al foils 1cm² as a working electrode; an epoxy gum occupied the volume between Teflon and Al cathode. The auxiliary anode was a platinum sheet (1cm²), reference electrode represents as saturated calomel cathode (SCE) was linked to electrolytic cell utilizing a bridge with a Luggin fine. The end was near the outer part of the working electrode to promote the IR drop. The destructive medium was set up by dilution of 34% HCl with bi-distilled H₂O. The stock medium (1000 ppm) of (TFE) was utilized to obtain the varying amounts by the addition of bi-distilled H₂O. The concentration extent was (50-300) ppm. The main chemical compositions of (TFE) are caffeoylquinic acid, Hyperoside, Kaempferol, Quercetin and Rutin [24, 25].

2.3. Plant extract.

The leaves were left for 10–15 days till dryness at 30 C° and turned to fine powder utilizing an electrical blender instrument. Two hundred grams were dissolved in methanol 70% for 48 h. The residual part was isolated by filter papers. The dissolvable was extracted entirely under a rotational vacuum. The dried residues were immersed in 3ml of Dimethyl sulfoxide (DMSO) and completed to 1 liter, utilized ethanol, and at last, stocked under refrigeration in enclosed flasks. Figure 1 shows the image of the plant, and Table 1 shows the chemical components that exist in Tussilago Farfara extract.



Figure 1. Foliage of Tussilago Farfara.

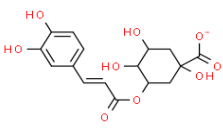
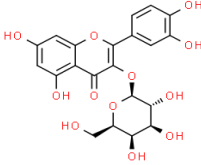
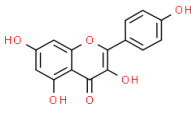
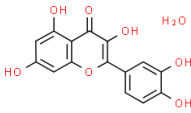
Where $i_{\text{corr(inh)}}$ and i_{corr} are the inhibited and uninhibited currents.

2.4. Procedures utilized for dissolution estimations.

2.4.1. Tafel polarization.

Tafel polarization setting was applied in a cell of three electrodes. The platinum sheet is represented as the auxiliary electrode (1 cm²) and a saturated calomel electrode (SCE) as a reference electrode. The anode has appeared as a square foil from Al of an identical framework implanted in the epoxy coat of polytetrafluorethylene until the area is about 1 cm².

Table 1. The chemical components exist in Tussilago Farfara extract.

Name	Strucure	Molecular Formula
caffeoylquininate	 <p>3-[[2E)-3-(3,4Dihydroxyphenyl)propenoyl]oxy}-1,4,5-trihydroxycyclohexanecarboxylate</p>	C ₁₆ H ₁₇ O ₉
Hyperoside	 <p>2-(3,4-Dihydroxyphenyl)-5,7-dihydroxy-4-oxo-4H-chromen-3-yl β-Dgalactopyranoside</p>	C ₂₁ H ₂₀ O ₁₂
Kaempferol	 <p>3,5,7-Trihydroxy-2-(4-hydroxyphenyl)-4H-chromen-4-one</p>	C ₁₅ H ₁₀ O ₆
Quercetin	 <p>2-(3,4-Dihydroxyphenyl)-3,5,7-trihydroxy-4H-chromen-4-one hydrate</p>	C ₁₅ H ₁₂ O ₈

Before tests, the electrodes were dipped in a medium at changed potential (- 600 to +400 mV) for half-hour until attain the steady-state. The trials were applied in the varied amounts at 25°C. The grade of surface covering (θ) and % IE were computed from eq. (1):

$$\% \text{ IE} = \theta \times 100 = [(i_{\text{corr}} - i_{\text{corr}(\text{inh})}) / i_{\text{corr}}] \times 100 \quad (1)$$

2.4.2. Electrochemical impedance spectroscopy (EIS).

The impedance examination was applied and discussed, relying on the equivalent loop. The essential parameters gotten from the experiment of the Nyquist graph are the charge transfer resistance (R_{ct}), polarization resistance (R_{p}) and the capacitance of double layer C_{dl} [26] that is described as:

$$C_{\text{dl}} = 1 / (2 \pi f_{\text{max}} R_{\text{p}}) \quad (2)$$

Where f_{max} is the angular frequency. % IE gotten from the calculations is discussed by the next relationship:

$$C_{\text{dl}} = 1 / (2 \pi f_{\text{max}} R_{\text{p}})$$

$$\% \text{ IE} = [1 - (R_{\text{p}}^{\circ} / R_{\text{p}})] \times 100 \quad (3)$$

Where R_{p}° and R_{p} are the polarization resistance in the non-existence and existence of the inhibitor, respectively.

2.4.3. Electrochemical frequency modulation (EFM).

EFM technique was performed utilizing two frequencies, 2 and 5 Hz. The standard frequency is 0.1 Hz. Thus the wave renews every 1 sec. The spectrum consists of current responses specified for coordinated and intermodulation flow tops. The major max peak was

performed to compute the current of dissolution (i_{corr}), the causality variables (CF2 and CF3), and the Tafel slopes (β_a and β_c) [27, 28].

2.4.4. Gasometry.

The emission of H_2 is a beneficial procedure that determines the volume of H_2 emitted during a dissolution process. The examined vessel must approach through a plastic cylinder to a burette. Firstly, the air quantity was computed. Lastly, Al foils were dipped in the destructive medium, and the experimental vessel was tightly closed. The volume of H_2 was rated by the diminishing of the solution grade in the burette at fixed time interims.

2.4.5. Mass reduction.

The mass reduction estimations were performed utilizing Al pieces of size $2 \times 2 \times 0.5$ cm. The pieces were firstly scraped to a mirror with (400, 600, and 1000) coarseness emery sheet, dipped in acetone, washed, get dried before being weighed, and lastly dipped in the destructive medium. All estimations were performed in a 100 ml glass beaker placed in a water thermostat that has 100 ml of 2 M HCl with an increase of varied amounts of (TFE). After 3 hours of dipping, the samples were removed, washed, dehydrated, and weighed precisely. The mass reduction of all Al foils could be computed. The degree of surface coverage (θ) and % IE of (TFE) for the dissolution of Al were measured as follows:

$$\%IE = \theta \times 100 = [(W^o - W) / W^o] \times 100 \quad (4)$$

Where W and W^o are the measures of the mass reduction in the existence and absence of the inhibitor, separately.

2.4.8. X-ray photoelectron spectroscopy (XPS).

XPS check provides a profound realization about the idea of the interference among the outer metal surface and the tested retardant.

2.4.7. Fourier-transform infrared spectroscopy (FTIR).

FTIR spectrum was recorded in a PerkinElmer 1600 spectrophotometer. The outer membrane was precisely expelled, mixed perfectly with KBr formed into a spherule, and the FTIR spectrum was checked.

2.4.6. Atomic force microscopy (AFM).

The main feature of AFM is that the outer surface coarseness can be detected, which is an indication of the outer surface. The surface coarseness is formed due to the distortion of a surface from its exemplary frame.

3. Results and Discussion

3.1. Potentiodynamic polarization.

The polarization graphs for Al in destructive mediums at varied concentrations of (TFE) at $25 \pm 1 \text{ C}^\circ$ are observed in Figure 2. The kinetic estimations, for example, dissolution current

(i_{corr}), dissolution potential (E_{corr}), and Tafel slopes β_a and β_c measured from the figure are listed in Table 2 for Al in 2M HCl destructive medium in the absence and presence of varying concentrations of (TFE). %IE rises with increasing the amount of the extract. The addition of the extract shifts the dissolution potentials slightly to increase the extract has an inhibitive influence in both the negative tendency without an apparent change in β_a and β_c rates. Figure (2) illustrates that the i_{corr} values diminish by the addition of the extract, which diminishing the Al dissolution. The anodic and cathodic ways of the Tafel curves and the expansion of the extract shifted the E_{corr} value to the negative direction compared with the blank Al. Hence, the addition of TFE diminishes the Al dissolution just as delays the H₂ formation response. Equal cathodic Tafel curves in Figure 2 illustrated that the H₂ emission and the anodic dissolution of Al are slightly affected by adding various TFE concentrations based on the experimental information, TFE acts as an inhibitor of mixed type [29].

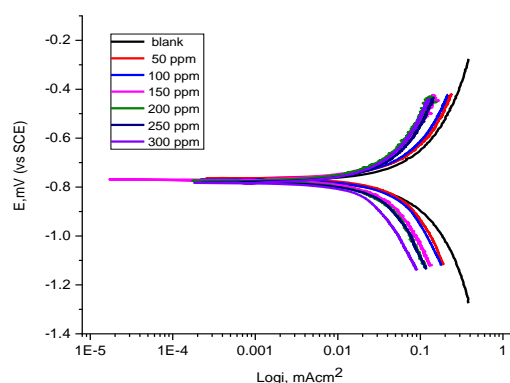


Figure 2. Tafel curves for the dissolution of Al in 2M HCl in the non-existence and existence of varied concentrations of TFE at 25°C.

Table 2. Results from Tafel curves of Al in 2M HCl, including varied concentrations of TFE at 25 C°.

Conc., ppm	- E_{corr} , mV (vs SCE)	i_{corr} , mA cm ⁻²	β_a mV dec ⁻¹	β_c mV dec ⁻¹	C.R , mpy	Θ	% IE
Blank	774.0	847	765	523	363.9	----	----
50	764.2	216.0	103	233	92.9	0.745	74.5
100	768.5	161.1	112	165	69.0	0.810	81.0
150	767.3	125.7	153	205	53.9	0.852	85.2
200	775.7	99.8	114	189	42.8	0.882	88.2
250	773.8	85.6	125	211	36.8	0.899	89.9
300	783.4	76.1	158	198	32.7	0.911	91.1

3.2. Electrochemical impedance spectroscopy (EIS) tests.

The dissolution behavior of Al in 2 M HCl medium with and without varying amounts of (TFE) was examined by EIS procedure at 25 ± 1 C° after 30 min of dipping. Figure 3 demonstrated the Nyquist graph for Al in 2M HCl medium without and with varying amounts of (TFE). The mode that impedance graphs have an around semi-round occurrence illustrated that the dissolution of Al in 2 M HCl is influenced by a charge transfer impedance procedure. A little curving has seen indefinite outlines, and this expression has been attributed to inhomogeneity of the Al surface [30] due to surface unpleasantness, impurities, dissimilarity, grain limits, adsorption of inhibitor molecules and arrangement of porous layers. The capacitive loop diameter expanded with the expansion of the amount of TFE and illustrated the

level of inhibitive impact of the dissolution process. The inductive loop is by and large ascribed to the adsorption of species coming about due to the Al dissolution and the H₂ adsorption [31].

The equivalent circuit observed in Figure 4 was applied to break down the acquired impedance details. The model includes the resistance of destructive solution (R_s), the charge transfer resistance (R_{ct}), the inductance (L), the inductive resistance (R_L), and the double-layer capacitance (C_{dl}). A great fit with the applied model was gotten with our obtained calculations [32]. At the point when an inductive loop is available, the polarization resistance (R_P) can be detected from the next eq. (5):

$$R_P = (R_{ct} \times R_L) / (R_{ct} + R_L) \tag{5}$$

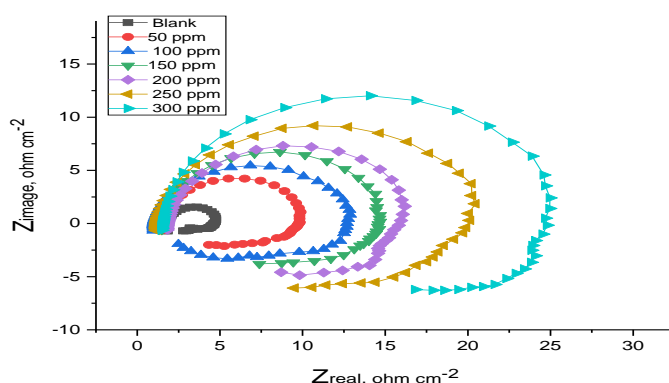


Figure 3. Nyquist graphs of Al in 2M HCl without and with varied amounts of TFE at 25°C.

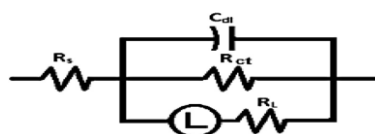


Figure 4. Equivalent loop performed to fit the impedance outcomes.

EIS outcomes from Table 3 demonstrated that the R_P values raised and the C_{dl} values diminished with the expansion of TFE concentrations. This is because of the continual exchanging of H₂O particles by the adsorption of TFE components on the Al outer surface and lessening the degree of the dissolution response. The large R_P estimations are ascribed to a small dissolution framework [33, 34]. The decline in the C_{dl} is referred to as the decrease of the local dielectric constant or potentially from the expansion of strength of the electric double layer [35], illustrating that TFE particles impede dissolution by adsorption on the Al outer surface.

Table 3. Electrochemical calculations obtained from EIS for Al in 2M HCl medium in the non-existence and existence of varied amounts of TFE at 25°C.

Conc., ppm	R _p , Ω cm ²	C _{dl} , μFcm ⁻²	Θ	%IE
Blank	1.44	75.67	----	----
50	5.11	42.38	0.718	71.8
100	6.47	38.54	0.777	77.7
150	7.54	33.67	0.809	80.9
200	9.16	27.19	0.843	84.3
250	11.62	23.22	0.876	87.6
300	12.71	18.61	0.887	88.7

3.3. Electrochemical frequency modulation (EFM).

EFM is a non-devastating dissolution procedure which able to readily detect the current dissolution characteristics without prior details on Tafel slopes, and with only a portion of the polarizing signal. The main purposes of EFM system make it a perfect candidate for online dissolution observation [36]. The ideal quality of the EFM is the causality factors that fill in as an inner test on the veracity of the obtained estimations. The CF-2 and CF-3 are detected from the frequency extent of the current responses. Figure 5 illustrated the EFM Intermodulation spectrum (frequency against the current) of Al in 2M HCl medium involving varying amounts of (TFE) [37].

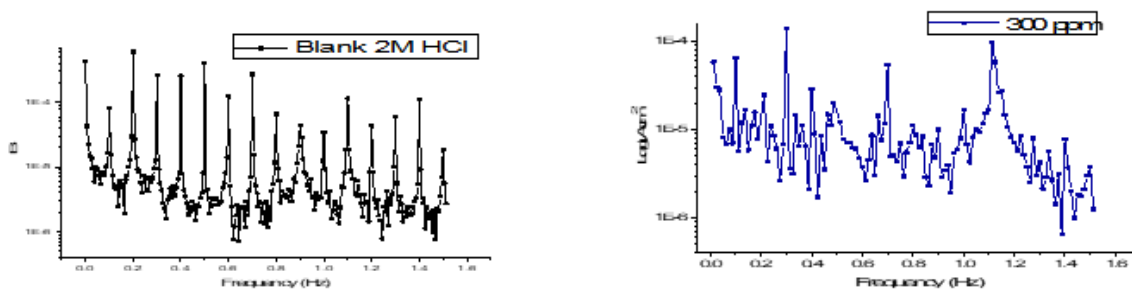


Figure 5. EFM spectra for Al in 2M HCl without and with the existence of 300 ppm of TFE at 25°C.

The larger maximum peaks were performed to calculate the dissolution current (i_{corr}), the Tafel slopes (β_c and β_a), and the causality factors (CF-2 and CF-3). All outcomes were listed in Table 4. The outcomes have gotten in Table 4 clearly illustrated that the increase of (TFE) at an offered concentration to the blank medium diminishes the dissolution current, indicating that this extract impeded the dissolution of Al in 2M HCl. The causality factors gotten under varied empirical conditions are equal to the theoretical levels (2 and 3), illustrating that the resulted calculations are checked and of perfect form. The inhibition abilities %IE_{EFM} increased by increasing TFE concentration

3.4. Gasometry.

The emitted H₂ gas amount obtained from the dissolution procedure can be detected. Estimations gotten by this trial in Figure 6 are appropriate with varied techniques such as electrochemical calculations and mass reduction method. The emitted H₂ is dependent on the reaction period, according to eq. (6):

$$V_{ml} = k_{corr} \cdot t \quad (6)$$

V is the volume of the H₂ emitted in ml, t is the time, and k_{corr} is dissolution rate at 25°C [38].

The emitted H₂ volume was detected every 20 min, % IE, and K_{corr} are computed by eq. (7):

$$\% IE = (1 - K / K_o) \times 100 \quad (7)$$

K and K_o are the k_{corr} in existence and non-existence of different doses of TFE, by graphing V_{ml} against t and K_{corr} is the slope. Table 5 demonstrated that the dissolution rate diminished, and %IE increased with increasing of (TFE) amounts.

Table 4. Electrochemical outcomes got from EFM for Al in the absence and presence of varying amounts TFE in 2M HCl at 25°C.

Conc., ppm	i_{corr} , μAcm^{-2}	β_a , $mVdec^{-1}$	β_c , $mVdec^{-1}$	CF-2	CF-3	C.R, mpy	θ	%IE
Blank	831.4	67.4	39.1	1.85	1.68	357.0	----	----
50	193.4	42.1	30.0	2.05	3.21	83.4	0.767	76.7
100	162.7	38.9	28.7	2.11	3.07	70.2	0.804	80.4
150	143.5	33.4	25.9	2.41	2.64	61.9	0.827	82.7
200	111.7	25.4	22.7	2.23	2.73	48.2	0.866	86.6
250	100.2	22.3	20.1	2.71	2.15	43.2	0.879	87.9
300	91.1	20.5	18.5	2.62	2.56	39.3	0.890	89.0

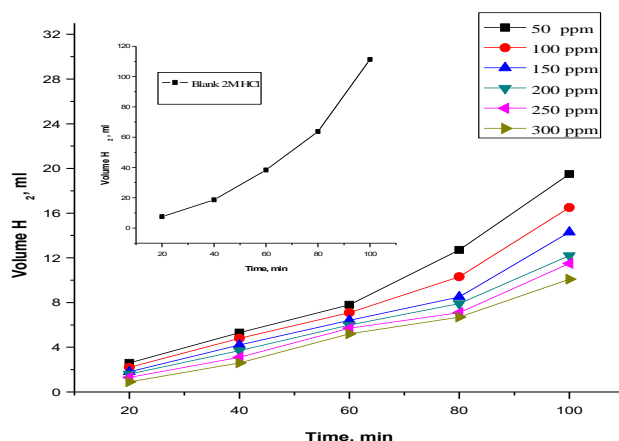


Figure 6. Volumes of emitted H₂ gas vs. time for dissolution of Al in 2M HCl at varied amounts of TFE at 25°C.

Table 5. IE% and (k_{corr}) from gasometry for the Al dissolution in the tested mediums of varying amounts of TFE at 25°C.

Conc., ppm	$k_{corr} \times 10^{-3}$, ml/min	%IE
Blank	1200	----
50	206	82.8
100	175	85.4
150	146.5	87.8
200	127	89.4
250	122	89.8
300	112.5	90.6

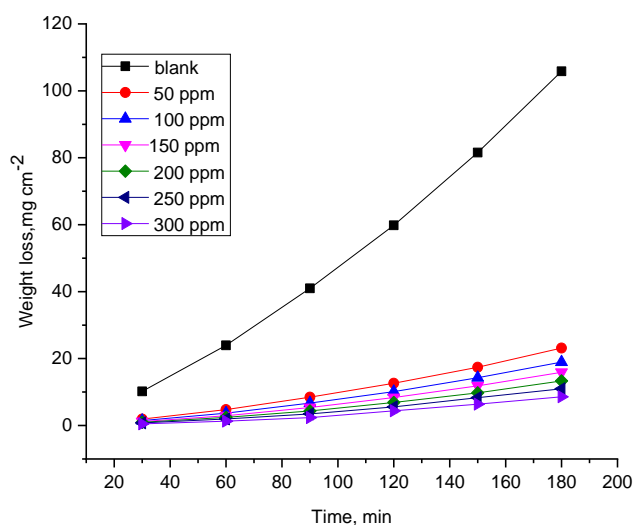


Figure 7. Mass reduction-time graphs for the dissolution of Al in 2M HCl in the absence and presence of varied concentrations of TFE at 25°C.

3.5. Mass reduction tests.

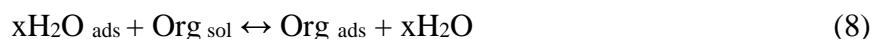
The dissolution rates of Al were measured. Figure 7 illustrated the mass reduction versus time without and with varied amounts of TFE at 25 C°. The uniformity and non-linearity of the graph without TFE demonstrated that the Al dissolution in 2M HCl is a heterogeneous trial involving varied stages. Comparable estimations have been illustrated for Al dissolution in another destructive medium [39]. The surface coverage (θ) and % IE that illustrated the mass of Al outer surface secured by TFE components have appeared in Table 6. %IE rises with elevating TFE amounts illustrated that more TFE components are adsorbed. This path provides more wide-ranging surface coverage.

Table 6. Dissolution rate and inhibitive ability got from mass reduction technique for Al in 2 M HCl solutions in the absence and presence of varying amounts of TFE at 25°C.

Conc., ppm	C.R., mg.cm ⁻² .min ⁻¹	θ	%IE
blank	0.455
50	0.094	0.794	79.4
100	0.074	0.837	83.7
150	0.060	0.869	86.9
200	0.048	0.894	89.4
250	0.039	0.915	91.5
300	0.026	0.942	94.2

3.5.1. Adsorption isotherms.

Dissolution retardants are appeared to protect Al dissolution in destructive mediums by adsorbing these components of the extract on the Al surface where the adsorption of the natural particles occurs due to the binding energy among H₂O molecules, and the surface is less than that among particles and metal surface [40]. It is explained as a substitution adsorption manner among H₂O particles, and the natural products exist in the aqueous condition (org aq) [41].



Where x is the volume ratio that is the magnitude of H₂O particles substituted by single organic component, the particles may be physisorbed or chemisorbed on the metal surface, where the physisorbed mechanism hinder metal dissolution by reducing the cathodic response while chemisorbed one hinder the anodic response by decreasing the potential response of the metal at the adsorption locations [42]. It has been realized that the perfect adsorption isotherm is Langmuir that was characterized as following [43]:

$$\left(\frac{\theta}{1-\theta} \right) = K_{\text{ads}} C \quad (9)$$

Where C is the concentration (ppm) of TFE, θ is the surface coverage area, and K_{ads} is the adsorption equilibrium consistent. A graph of $\theta / (1 - \theta)$ versus C produced lines, and the slope is referred to K_{ads} as observed in Figure 8. All thermodynamic estimations of adsorption were tabulated. The distinguished calculations are the free energy of adsorption ($\Delta G^{\circ}_{\text{ads}}$), the enthalpy ($\Delta H^{\circ}_{\text{ads}}$) and the entropy ($\Delta S^{\circ}_{\text{ads}}$). These values can be computed by varied scientific manners relying upon the rates of K_{ads} at varied temperatures [44] (Fig. 9). The variation in free energy can be computed from eq. (10):

$$K_{\text{ads}} = (1/55.5) \exp (-\Delta G^{\circ}_{\text{ads}} / RT) \quad (10)$$

Where 55.5 is the amount of H₂O in mol l⁻¹, T is the temperature and R is the universal gas constant. (ΔH°_{ads}), (ΔS°_{ads}) can be computed from eq. (11 & 12):

$$\text{Log } K_{ads} = (\Delta H^{\circ}_{ads} / 2.303RT) + \text{constant} \tag{11}$$

$$\Delta G^{\circ}_{ads} = \Delta H^{\circ}_{ads} - T\Delta S^{\circ}_{ads} \tag{12}$$

Table 7 illustrated the resulted thermodynamic calculations and demonstrated that the indication of ΔG°_{ads} was negative that illustrated that TFE is adsorbed in spontaneous mode.

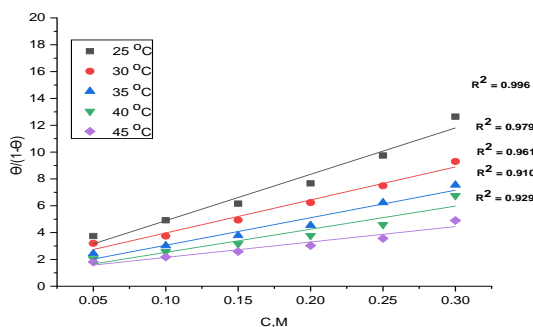


Figure 8. Graph fitting of dissolution outcomes for Al in 2M HCl in presence of varied amounts of TFE to Langmuir isotherm at varied temperatures

Table 7. Thermodynamic estimations for the adsorption of TFE on Al surface in 2M HCl at varied temperatures.

Temperature, C°	K _{ads} , M ⁻¹	G ^o _{ads} , -Δ KJ mole ⁻¹	-ΔH ^o _{ads} , kJ mol ⁻¹	-ΔS ^o _{ads} , J mol ⁻¹ K ⁻¹
25	34.75	18.7	40.5	73.2
30	24.62	18.2		73.6
35	20.53	18.0		73.1
40	17.26	17.9		72.2
45	11.48	17.1		73.6

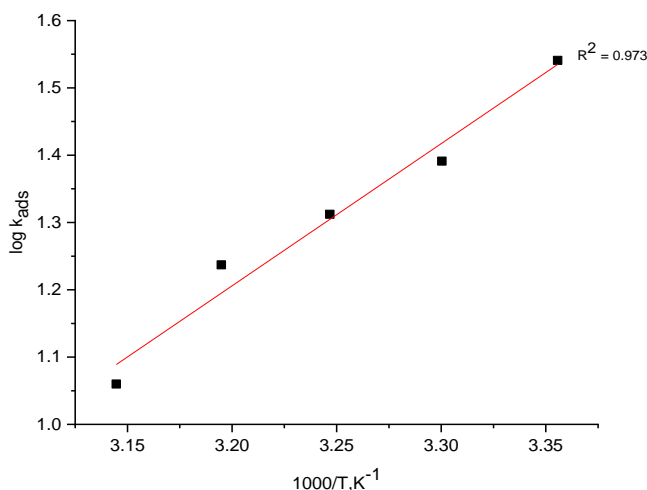


Figure 9. Log k_{ads} versus (1/T) for the dissolution of Al in 2M HCl in the existence of varied concentrations of TFE.

It is observed that the estimations of ΔG°_{ads} of 40 kJ mol⁻¹ and more including charge contribution from the inhibitor particles to the metal surface by coordination bond (chemisorption); but the estimations of 20 kJ mol⁻¹ and lower suggested that the electrostatic

interference among outer metal surface and charged components in the majority of the destructive medium illustrated a physisorption manner [45, 46]. The computed $\Delta G^\circ_{\text{ads}}$ are -20 kJ mol^{-1} and lower that ascribed to the electrostatic interference among the charged components and the charged metal (physisorption).

The negative indication of $\Delta H^\circ_{\text{ads}}$ illustrated that the adsorption of the inhibitor particles is an exothermic procedure. It is known that an exothermic process is ascribed to either physisorption or chemisorption, but the endothermic procedure is referred to as chemisorption [47]. Generally, enthalpy estimations around 41.9 kJ.mol^{-1} indicated physisorption, but these up to 100 kJ.mol^{-1} and larger are ascribed to chemisorption. The computed $\Delta H^\circ_{\text{ads}}$ are negatively illustrating that TFE might be physisorbed. The $\Delta S^\circ_{\text{ads}}$ estimations are negative, which is ascribed to exothermic adsorption procedure and demonstrated that the inhibitor components, moving freely in the electrolyte were adsorbed in an organized manner onto the Al outer surface.

3.5.2. Thermodynamic activation calculations.

The activation factors for the dissolution procedure were demonstrated according to Arrhenius eq. (13):

$$k_{\text{corr}} = A \exp (E_a^*/RT) \tag{13}$$

Where k_{corr} is the dissolution rate, R is the universal gas constant, E_a^* is the activation dissolution energy, T represents the temperature, and A refers to the Arrhenius constant. Calculations of E_a^* of Al dissolution in the existence of varied amounts of TFE were computed from the relation of $\log (k_{\text{corr}})$ against $1/T$ graphs, as appeared in Figure 10. The limitation of transition state relation appears in eq. (14):

$$k_{\text{corr}} = (RT/Nh) \exp (\Delta S^*/R) \exp (-\Delta H^*/RT) \tag{14}$$

Where N is referred to Avogadro's number, h is ascribed to Planck's parameter, ΔS^* is the activated entropy, and ΔH^* is referred to the activated enthalpy. A graph of $(\log k_{\text{corr}}/T)$ versus $(1/T)$ established lines as showed in Figure 11 with slopes $(\Delta H^*/2.303R)$ and intercepts $\log (R/Nh + \Delta S^*/2.303R)$.

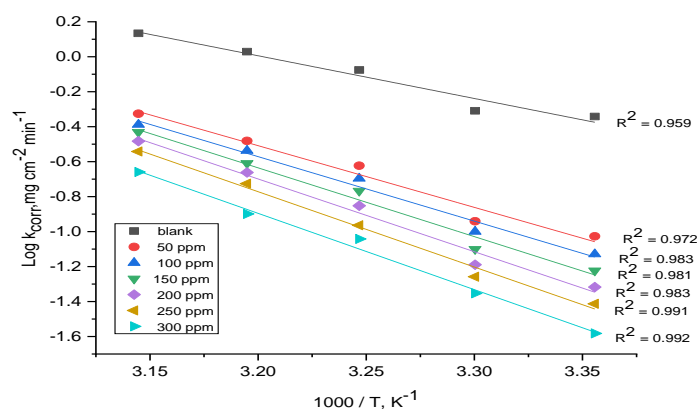


Figure 10. Arrhenius graphs for Al dissolution rates (k_{corr}) after 90 minutes of immersing in 2M HCl in the blank and presence of varying amounts of TFE.

All estimations are put in Table 8. The elevating in E_a^* amounts illustrated that TFE is physisorbed on the Al outer surface [48]. The positive indications of ΔH^* demonstrated the

endothermic nature of the Al dissolution procedure. The negative ΔS^* illustrated that in the rate computing stage, the association of unstable coordinated components is higher than the dissociation [49].

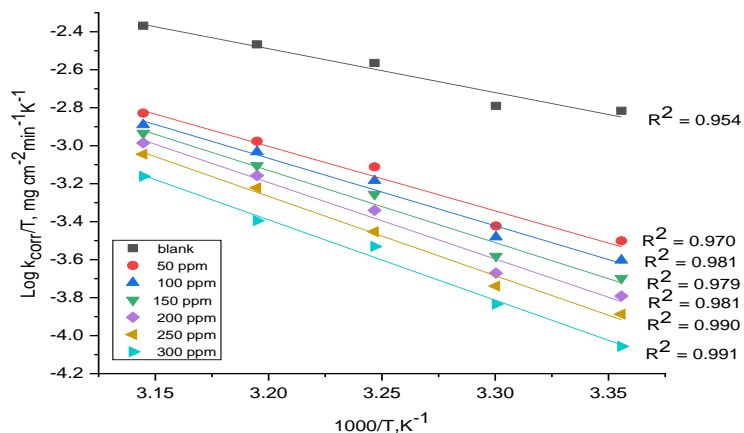


Figure 11. Transition-state for Al dissolution rates (k_{corr}) in 2M HCl in the blank and presence of varied concentrations of TFE.

Table 8. Activation estimations for Al dissolution in 2M HCl in the blank and presence of varied amounts of TFE.

Concentrations, ppm	Activation parameters		
	E_a^* , kJ mol ⁻¹	ΔH^* , kJ mol ⁻¹	$-\Delta S^*$, J mol ⁻¹ K ⁻¹
Blank	46.6	44.3	103.4
50	67.6	65.0	47.0
100	70.6	68.0	38.5
150	75.3	72.7	24.7
200	79.7	77.1	12.0
250	80.5	79.9	4.3
300	83.5	80.9	3.4

3.5.3. Impact of Temperature.

The impact of temperature on the dissolution rate of Al in 2M HCl and varied retardant amounts was examined in the temperature extent (25-45) C° utilizing mass reduction procedure. As the temperature raised, the rate of dissolution raised and %IE of the added retardant diminished, as showed in Table 9.

Table 9. Variation of inhibition protection (% IE) and surface coverage (θ) for varying amounts of TFE at varied temperatures at 90 min dipping in the corrosive medium.

Conc., ppm	Temp., C°	Weight loss, mg/cm ²	θ	%IE
50	25	8.45	0.794	79.4
	30	10.308	0.767	76.7
	35	21.45	0.716	71.6
	40	29.725	0.691	69.1
	45	42.45	0.653	65.3
100	25	6.683	0.837	83.7
	30	8.992	0.797	79.7
	35	18.142	0.760	76.0
	40	26.108	0.729	72.9
	45	36.867	0.699	69.9
150	25	5.383	0.869	86.9
	30	7.142	0.838	83.8
	35	15.392	0.796	79.6
	40	22.158	0.770	77.0
	45	22.158	0.728	72.8

Conc., ppm	Temp., C°	Weight loss, mg/cm ²	θ	%IE
200	25	33.342	0.894	89.4
	30	4.333	0.868	86.8
	35	5.825	0.832	83.2
	40	12.658	0.796	79.6
	45	19.592	0.758	75.8
250	25	29.608	0.915	91.5
	30	3.475	0.888	88.8
	35	4.967	0.871	87.1
	40	16.925	0.824	82.4
	45	25.867	0.789	78.9
300	25	2.358	0.942	94.2
	30	3.992	0.910	91.0
	35	8.167	0.892	89.2
	40	11.35	0.882	88.2
	45	19.725	0.839	83.9

3.6. X-ray photoelectron spectroscopy (XPS) check.

XPS check affords accurate information about the binding energies of the interference among Tussilago Farfara extract (TFE) and the Al outer surface. The XPS curves of Al 2p, C 1s, Cl 2p, N 1s, and O 1s were got for Al surface after submersion in 2M HCl with the typical concentration of 300 ppm of (TFE) following deconvolution by curvature fitting were observed in Figure 12. The Al 2p spectrum indicated one top at binding energy (BE) of 74.38 eV. This top is referred to Al₂O₃, as observed in (Fig. 12a). The C1s tops demonstrated five tops at 284.51, 286.15, 288.07, 289.14 and 289.93 eV (Fig. 12b). The top at 284.51 can be related to the C-C and C-H bonds of organic components. Also, the top at 286.15 eV is ascribed to the C-OH and C-O-C bonds [50]. The top situated at 288.07 eV, which referred to C=O demonstrated that (TFE) components had been adsorbed [51]. The tops existed at 289.14 and 289.93 eV are ascribed to O-C=O bond. The Cl 2p is deconvoluted into two tops presented at 198.81eV related to Cl 2p_{3/2} and 202.11 eV ascribed to Cl 2p_{1/2} (Fig. 12c) [52]. The graph of N 1s illustrated one peak that existed at 399.74 eV that ascribed to N in organic rings (Figure 12d). The spectra of O 1s (Fig.12e) is deconvoluted into three tops, the top at 531.28 eV that referred to Al₂O₃, the peak at 532.14 eV that ascribed to C-O bond [53], while the top existed at 532.22 eV binding energy that related to the C-O-C organic bonds [54]. Lastly, the XPS outcomes illustrated that the defensive layer existed on the Al outer surface consists of C and O atoms in several components.

3.7. FTIR analysis.

FTIR spectrum illustrated detailed features such as a high sign to disorder attribution, large affectability and selectivity, accuracy, mechanical integrity, short check period and a small amount of examined material [55]. Figure 13 illustrated the FTIR spectra of pure extract. The broad peak situated at 3332 cm⁻¹ can be ascribed to (OH). The bands at (2974, 2928 and 2884) cm⁻¹ are referred to (CH₃) and (C-H) extending, the top at 1654 cm⁻¹ is related to (C=C), the stretching -CH₃ and -CH₂ appeared at 1380 cm⁻¹ and 1453 cm⁻¹, the bending -C-N- located at 1046 cm⁻¹ and the bending =C-H and =CH₂ existed at 880 cm⁻¹. There are disappearing and shifting in the frequencies. The stretch of (O-H) at 3332 cm⁻¹ became at 3347cm⁻¹, the C=C bond at 1654 cm⁻¹ was shifted to 1636 cm⁻¹. All outcomes illustrated the interference among the TFE molecules and Al outer surface through the resulted functional groups. The disappeared groups demonstrated the adsorption manner of TFE on the Al outer surface [56]. These groups have coordinated with Al³⁺ causing the consistence of Al³⁺-TFE complex, which increases the inhibitive impact of Al dissolution in corrosive mediums.

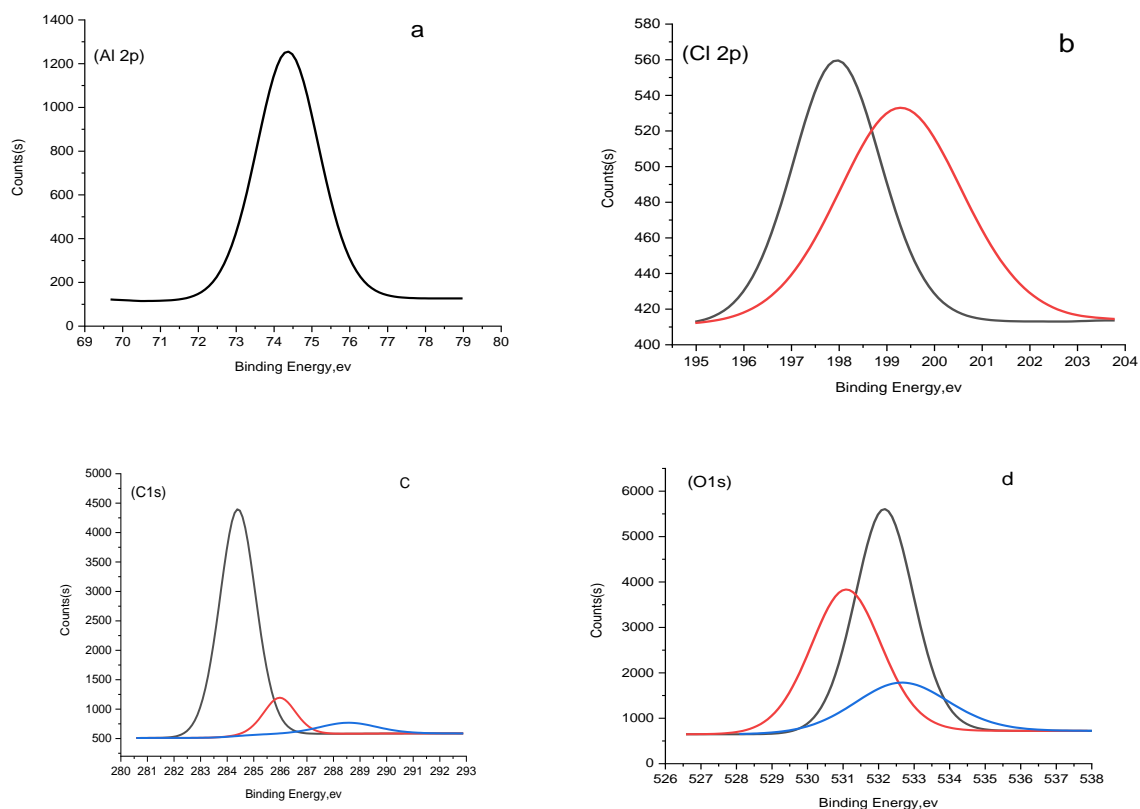


Figure 12. XPS micrographs of (a) Al 2p, (b) C 1s, (c) Cl 2p, (d) N 1s and (e) O 1s spectra for Al in 2 M HCl.

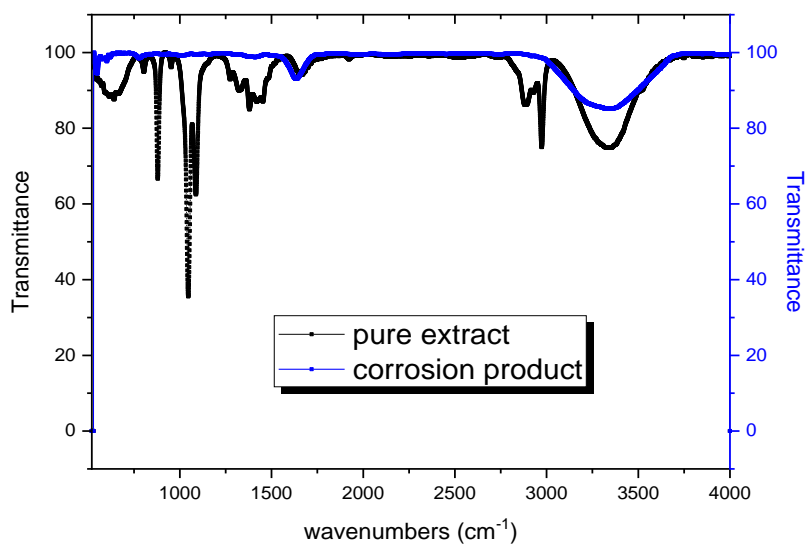


Figure 13. IR spectrum of pure extract and dissolution products of Al after the mass reduction procedure in existence of 300 ppm of TFE at 25 °C.

3.8. Atomic force microscope (AFM) check.

AFM provides detailed photos for outer surface morphology with high precision, able to compute the coarseness of the checked surface. The 3D AFM photos for pure Al outer surface and Al in 2 M HCl in the non-existence and existence of (TFE) are observed in Figure 14.

The image of the Al outer surface in 2M HCl has more coarseness (381.1 nm) than the pure aluminum foil (15.6 nm), which illustrated that the Al foil is corroded by the destructive medium. The resulted coarseness of inhibited Al is lowered till reach (129.1 nm). This is because of the formation of a compacted adsorbed form on the outer surface, thereby hindering the dissolution of Al.

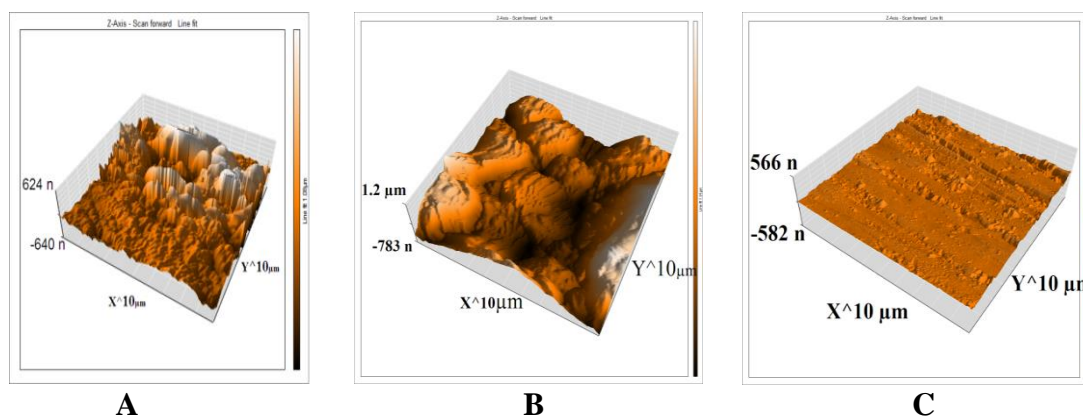


Figure 14. 3D AFM of the surface of: A) pure Al outer surface; B) Al submerged in 2M HCl; C) Al submerged in 2M HCl, including 300 ppm of TFE.

3.9. Inhibitive Mechanism.

Metal dissolution occurs by two main responses: oxidation reaction and H₂ emission. Inhibitive manner of Al in the destructive medium is explained due to an adsorption mechanism of the inhibitor components onto the Al surface. The organic components that exist in the extract hindered metal dissolution, most likely by reducing both responses. There are several variables influencing the inhibitive efficiency of the inhibitor as metal kind, molecular structure, destructive medium, the electronic construction, adsorption locations, and substance features, and manner of interference by the accompanying relationships: Cl⁻ ions are adsorbed on the Al positively charged surface converted it to negative. The protonated components of TFE were adsorbed on the negative surface. The resulted outcomes illustrated that the adsorption of these organic components of TFE happened, causing diminishing the dissolution response. The adsorption happens through the anodic sites that occurred through π -electrons of aromatic rings in TFE extract. XPS check demonstrated that the particles present in TFE were adsorbed on the Al surface, confirming its inhibitive ability [57].

4. Conclusions

The outcomes gotten from all procedures illustrated that the inhibitive impact rises with elevating the Tussilago Farfara extract amounts and reduced with elevating the temperature from 25 to 45 C° (physical adsorption) increasing the dose of Tussilago Farfara extract, reducing the capacity of double-layer (C_{dl}) and elevating the polarization resistance (R_p). The adsorption of plant extract components on the Al outer surface is referred to as Langmuir isotherm. Tafel polarization outcomes illustrated that Tussilago Farfara extract appears as an inhibitor of mixed type. The inhibitive proficiencies computed by MR, HE, TP, EIS and EFM procedures are in agreeable estimation. AFM graphs illustrated that TFE is adsorbed on the Al surface, forming a defensive layer. FTIR check of TFE and dissolution product demonstrated the functional groups that have coordinated with Al³⁺. The XPS technique confirmed the formation of a protective film of TFE on the Al surface.

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Conflicts of Interest

The authors declare no conflict of interest.

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