The Effect of Li₂O/K₂O Ratio on the Electrical and Dielectric Properties of Li₂O-K₂O-MoO₃-P₂O₅ Glasses

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Abstract: The influence of $\text{Li}_2\text{O}/\text{K}_2\text{O}$ ratio on the electrical and dielectric properties of $x\text{Li}_2\text{O}-(25-x)$ K₂O-25MoO₃-50P₂O₅ glasses with x values varying from 0 to 20 was reasonably evaluated. The structural characterization of the synthesized glasses using FTIR and Raman spectroscopies suggests that the substitution of Li₂O by K₂O changes the network's structure. Indeed, the results show the establishment of a more open system and facilitate the movement of the charge carriers (Li⁺) through the network, showing a decrease in the activation energy. Consequently, Li⁺ ions generate bonding defects in the glassy lattice, leading to a growth in the dielectric parameters. Thus, the conductivity's temperature dependency indicates the glasses' semiconducting character.

Keywords: glasses; phosphate; lithium oxide; dielectric constant; dielectric loss; conductivity.

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1. Introduction

Phosphate glasses have potentially compelling properties that can be used in various applications because of their distinct physical properties, including hardness, more significant thermal expansion coefficient, low glass transition temperature, and reduced melting temperature. They are attractive targets for the manufacture of solid electrolytes and amorphous semiconductors. They are preferred materials high-power laser, optoelectronic, nuclear waste storage applications, high UV transmission, and electrical conductivity [1–12]. Phosphate glasses have recently seen a significant increase in use in the field of electronics thanks to their superior mechanical durability, optical transparency, and excellent thermal and chemical stability when compared to silicate- or borate-based materials. These glasses have numerous benefits and high ionic conductivity, including the lack of grain boundaries, isotropic properties, manufacturing simplicity, and stability improvement [6].

On the other hand, significant variability in the composition of oxide glasses proposes prospects for combining ionic conduction with electronic transport by introducing transition metal oxides (TMO) such as MoO₃, WO₃, V₂O₅, or Fe₂O₃ [13–15]. Depending on their concentration, molybdenum cations can act as both a network former and a network modifier [16–18]. The modification of Phosphate glasses properties occurs by adding halides or oxides of alkali, alkaline earth, and transition metals in the glass network [8]. Therefore, the structural network is altered by doping them with other elements' traces, namely alkali metals (Li+), which boost their ionic conductivity and make them useful for solid-state technology [19–25]. High ionic conductivity glasses are attracting researchers' interest due to their varied applicability for solid electrolytes in electrochemical instruments, including advanced energy density batteries and sensors [26].

Song *et al.* [27] investigate the effect of MAE on the DC electrical conductivity and structural and optical properties of $40P_2O_5$ - $10MnO_2$ -($_{50-x}$) Li₂O-xK₂O phosphate glasses. Garrigou-lagra *et al.* [28] demonstrated that In the Li₂O-Cd0-P205 ternary system, the Li₂O oxide acts as a structure modifier, like all alkali oxides. The study of the system Li₃PO₄-Pb₃(PO₄)₂-BiPO₄ (Li₂O-PbO-Bi₂O₃-P₂O₅) by El Moudane *et al.* [29] discovered that the ionic conductivity, σ , increases substantially with increasing concentration of lithium oxide. The study of lithium metaphosphate glasses of the series (100-x) Li₂O - xCu₂O - 50P₂O₅ suggests that by replacing Li₂O with Cu₂O, the electrical conductivity decreases, and the activation energy increases, as in a typical mobile ion mixing effect [30].

In a previous paper, a study of the Molybdenum oxide's influence on the structural and thermal properties and the chemical dissolution of (50-x) K₂O-xMoO₃-50P₂O₅ phosphate-based glasses, varying x from 0 to 40 mol% molybdenum oxide was performed [18]. Li₂O was picked for insertion in the chosen glass system due to the noteworthy distinction in ionic radii and atomic masses of both lithium and potassium. The influence of the Li₂O/K₂O ratio on the electrical and dielectric properties of the quaternary system xLi₂O-(_{25-x}) K₂O-25MoO₃-50P₂O₅ was analyzed.

2. Materials and Methods

A specific composition $xLi_2O(_{25-x})$ K₂O-25MoO₃-50P₂O₅, including five x values ranging from 0 to 20, was prepared for the current investigation. The samples were prepared from a chemical mixture of NH₄H₂PO₄, (NH₄)₆Mo₇O₂₄.4H₂O, K₂CO₃, and Li₂CO₃ of high reagent grade purity (Sigma-Aldrich) with precise proportions for each composition operating the traditional melt-quenching method. Before, the mixture gradually grew to the melting temperature between 700–800 °C and was fixed for 1 hour. The composition details selected for the current investigation are depicted in Table 1.

The complexity of glass alteration mechanisms requires macroscopic and microscopic characterization of the altered glasses. Therefore, X-ray diffraction was used to highlight the presence or absence of crystalline phases in the glasses. This analysis was achieved through a D5000 Siemens diffractometer λ =0.5418 nm with a scanning rate of 2° from 5° to 90°. Glass density measurements were performed via the Archimedes technique using diethyl phthalate as immersion fluid at 25 °C. We present a structural investigation combining spectroscopy techniques such as FT-IR and Raman to assess these vitreous materials' structure as a function of composition. Following the approach of another previous work, we carried out these techniques [18]. In the frequency range of 4000–400 cm⁻¹, the FTIR parameters were determined using a Jasco 4600 FTIR spectrometer with an instrumental resolution of 4 cm⁻¹. Following the approach of another previous work, we carried out these techniques. Also, Raman spectrums were acquired at ambient temperature via a Renishaw RM1000 Raman micro-spectrometer linked to a red He-Ne laser (19 mW) with a 632.8 nm line. The spectrum was taken between 200 and 1400 cm⁻¹.

Five specimens were carved and perfectly polished into the shape of two-sided parallel disks. Then, place a tiny layer of gold paste on the opposing faces. The disk was positioned between the platinum electrodes to guarantee a correct electrical connection. They were using https://biointerfaceresearch.com/ 2 of 12

a HIOKI 3532-50 HiTESTER LCR in the temperature ranging between 25-300 °C and a frequency of 15-30 kHz to estimate the samples' dielectric constant (\mathcal{E} '), ionic conductivity (σ), and dielectric loss tangent (tan δ).

3. Results and Discussion

3.1. X-ray analysis, density, and molar volume.

Peaks' absence in the XRD spectra confirms the materials' amorphous character (Figure 1). The density and molar volume measurements of the five glass samples as a function of the Li_2O/K_2O ratio are shown in Table 1 and Figure 2. The density of the studied glasses series decreases with the Li2O/K2O ratio increase from 3.64 g.cm⁻³ (x = 0 mol %) to 3.08 g.cm⁻³ (x = 20 mol %). In contrast, the molar volume increases from 35.85 cm3.mol-1 (x = 0 mol %) to 38.19 cm3.mol-1 (x = 20 mol %). These changes are due to the difference in Density between Li+ and K+ (0.534 g.cm⁻³ and 0.89 g.cm⁻³, respectively). Thus, the atomic mass of K+ is higher than that of Li+.

It should be noted that the density presents a nonlinear variation with Li_2O/K_2O . This can be explained by the functioning of the MAE in the present glassy system [27]. Many glasses containing alkali metal oxides show nonlinear variations in their physical properties when another progressively replaces one alkali metal oxide. This phenomenon is known as the mixed alkali effect (MAE). The MAE is important concerning ionic transport properties, such as electrical conductivity, activation energy, dielectric loss, glass transition temperature, internal friction, viscosity, and density. The MAE becomes stronger with increasing total alkali metal ion concentration and cation size shift.



Figure 1.The Diffractograms of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ compositions.

x	Composition (mol %)				Li ₂ O/K ₂ O	ρ	VM		
	Li ₂ O	K ₂ O	MoO ₃	P2O5	ratio	(g.cm ⁻³)	(cm ³ .mol ⁻¹)		
0	0	25	25	50	0.00	3.64	35.85		
5	5	20	25	50	0.25	3.50	36.36		
10	10	15	25	50	0.67	3.36	36.92		
15	15	10	25	50	1.50	3.20	37.76		
20	20	5	25	50	4.00	3.08	38.19		

Table 1. Physical parameters of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ glasses.



Figure 2. Variation of densities and molar volumes for xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅glasses as a function of Li₂O/K₂O ratio.

3.2. FT-IR and Raman spectroscopies.

Figure 3 shows all glasses' IR spectra between 400 and 1400 cm⁻¹. Their characteristics attributed according to the literature are: the symmetric vs(PO2) stretching modes at 1150 cm⁻¹[31], the peaks of absorption at 950-900 cm-1 are ascribed to the vas (P-O-P) [32], the bands at 840-700 assigned to the asymmetric stretching vibration of P-O-P groups in PO₄ structural units (vs(P-O-P)) [33, 34] and the bending vibrations (δ) of P – O- bonds at 630 cm⁻¹-550 cm⁻¹ [1]. In FTIR spectra, specific vibrations of Li-O appeared around 415 cm⁻¹ [35]. All these glasses present the same bands. However, their intensities decrease by increasing the Li2O/K2O ratio, suggesting that introducing lithium alters the network's structure [26].



Figure 3. IR Spectra of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ glasses.

Figure 4 shows the Raman spectrum of $xLi_2O(_{25-x})$ K₂O-25MoO₃-50P₂O₅ glasses, registered in the frequency ranging from 100 to 1200 cm-1. All the spectra are characterized by seven vibrational bands at 1070, 930, 840, 750, 570, 480, and 320 cm-1. The classification of phosphate structural groups is represented by the formula Qn, where n is the number of bridging oxygens (BOs) per unit. Depending on the type and concentration of the glass modifier, the structural groups of phosphate glasses move from ultraphosphate (Q3) to metaphosphate (Q2), pyrophosphate (Q1), and orthophosphate (Q0) [36, 37].

According to the literature, the first bands are due to the symmetric stretching vibrations (PO2) units ((vas (PO2), (Q2)) [1, 38–41]. The asymmetric and symmetric stretching vibration POP of non-bridging oxygen in PO₄ tetrahedron units in Q1 groups (vas (P-O-P) and vs (P-O-P), (Q1)) are around 930-840 cm⁻¹ [23] and 750-570 cm⁻¹ [24]. However, the last two bands are ascribed as modes' deformation of P-O- (PO₄³⁻) groups in isolated Q0 phosphate tetrahedral units [38, 40, 42] overlapped with the vibrational mode of LiO₄ tetrahedron occurs in the range 350–500 cm⁻¹ [43] making their distinction is not simple to discern. At the same time, the vibrational mode of LiO₆ octahedron appears at lower wavenumbers in the range 200–300 cm⁻¹ [44, 45]. Nevertheless, phosphate lattice changes are reflected in investigated spectra by the intensity of the bands, which increases with the lithium concentration. Therefore, doping the glass with Li₂O resulted in the breakage of the weaker P-O-K bond, creating a stronger P-O-Li bond [46], creating bridging oxygen in the system [47].



Figure 4. Raman spectra of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ glasses.

3.3. Dielectric constant (ε) and Dielectric loss (tan δ).

Based on the measurements of the capacitance C, the dielectric constant (ε ') is deduced as:

$$\varepsilon' = \frac{C.d}{\varepsilon_0.A}$$

where ($\varepsilon 0$) is the free space permittivity, (C) is the capacitance, (d) is the sample thickness, and (A) is the cross-sectional area of the specimen. Figure 5 shows the evolution of the dielectric constant (ε ') as a function of temperature at different frequencies of the various compositions studied. Note that the same trend was observed for all the frequencies investigated: (a) 15 KHz, (b) 20 KHz, (c) 25 KHz, and (d) 30 KHz; the values of the constant dielectric increase with increasing temperature. The electronic and ionic constituents' contributions to overall polarization will be negligible at low temperatures [48]. Temperature rising underlines the significant impact of charges thermally activated, for example, charged defects, space charges, and associated complex defects [49]. The increasing rate of (ε ') with temperature is most remarkable for glasses containing the highest concentration of Li₂O. The dielectric constant is almost independent of temperature below 500 °C and shows little frequency dispersion. However, it shows strong temperature dependence and frequency dispersion above this temperature.

Meanwhile, the dielectric constant's variation (ϵ ') of xLi₂O-(_{25-x}) K₂O-25MoO₃-50P₂O₅ glasses as a temperature at different percentages of Li₂O is shown in Figure 6.

Figure 5.The dielectric constant (ε') as a function of temperature at various frequencies: (**a**) 15 KHz, (**b**) 20KHz, (**c**) 25 KHz et (**d**) 30 KHz of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ glasses.

All compositions: (a) 0% Li_2O , (b) 5% Li_2O , (c) 10% Li_2O , (d) 15% Li_2O , and (e) 20% Li_2O , show the same behavior. The large values of the dielectric constant are obtained at higher

frequencies as the temperature rises. It should also be noted that by increasing the percentage of Li2O, the effect of increasing the frequency decreases. With Koop's phenomenological theory, the Maxwell-Wagner two-layer model can explain the variation of the dielectric constant (ε ') with frequency. Based on this model, dielectric materials consist of many well-conducting grains that are isolated by joints of thin, poorly-conducting grains. Introducing an exterior electric field moves the charge carriers readily from the grains and collects them at the grain borders, thus generating a significant polarization and many dielectric invariants [50].

As well as the dielectric constant (ε '), the dielectric loss ($tan\delta$) shows a considerable increase as a function of temperature with increasing frequency Figure 7 (a) and with the substitution of K₂O by Li₂O Figure 7 (b). This trend can be attributed to the fact that Li₂O ions serve in the glass lattice as modifiers generating bonding deficiencies and increasing the dielectric parameters [51]. The same behavior was noticed for all compositions and measurement frequencies. The dielectric loss is high and then increases frequency increases. This high dielectric loss is due to more number of drifting charge carriers. At high temperatures, the effect of frequency on dielectric losses is significant. This is attributed to the thermal effect on the charge carriers' drift rate and jump frequency, which increases the dielectric losses.

Figure 6.The dielectric constant (ε ') as a function of temperature at different percentages of Li₂O: (**a**) 0%, (**b**)5%, (**c**) 10%, (**d**) 15% et (**e**) 20% of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ glasses.

Figure 7. The Dielectric loss ($tan\delta$) with the temperature at (a)20% of Li₂O, (b) 30 kHz of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ glasses.

3.4. AC conductivity (σ_{ac}).

The AC conductivity of all the glasses (σ ac) is given by:

 $\sigma ac = \varepsilon 0 \omega \varepsilon' tan \delta$

where $\varepsilon 0$ the permittivity of free space, $\omega(=2\pi f)$ is the angular frequency, ε' is the dielectric constant, and tan δ is the dielectric loss. Figure 8 depicts the conductivity temperature dependency of the examined glasses. According to the results, the conductivity increases with increasing temperature, indicating the semiconducting nature of glasses[33, 48, 52]. The best conductivity is presented by the composition containing the highest percentage of Li2O (20%) and increases with increasing frequency. This variation can be attributed to the movement of Li+ ions within the glass network. It is well known in the literature that, in oxide glasses, the conductivity increases as the size of the charge carrier decreases [8]. This is consistent with the replacement of K2O with Li2O throughout this case.

Figure 8.Thea.c. conductivity σ_{ac} with 10³/T at: (a) 20% of Li₂O, (b) 30 KHz of xLi₂O-(25-x) K₂O-25MoO₃-50P₂O₅ glasses.

The Arrhenius equation is used to compute the activation energy for the glassy specimens based on the measurement results in Figure 8:

 $\sigma = \sigma 0.\exp(Ea/kBT)$

where σ is the conductivity, $\sigma 0$ is the pre-exponent's conductivity, Ea is AC conductivity's activation energy, kB is the Boltzmann constant, and T is the temperature. The variation of the activation energy (Figure 9 and Table 2) shows a decrease with the addition of Li₂O. Indeed, incorporating a modifying oxide (Li₂O) in the glassy network helps form a more open structure and facilitates the movements of the charge carriers (Li⁺) through the network. Thus, the addition of Li₂O minimizes the potential energy barriers to be overcome by the mobile ion in its jumps [53].

Figure 9. Activation energy with Li₂O/K₂O ratio at different frequencies.

Li ₂ O/K ₂ O	$\mathbf{Ea} \ (\mathbf{eV})$						
	15 KHz	20 KHz	25 KHz	30 KHz			
0	0.3701	0.31415	0.29847	0.28583			
0.25	0.28794	0.2399	0.22134	0.20693			
0.67	0.20778	0.16694	0.15029	0.13968			
1.15	0.16027	0.13244	0.1142	0.10377			
4	0.06934	0.04651	0.02588	0.01278			

Table 2. The activation energy values with Li₂O/K₂O ratio at different frequencies.

4. Conclusions

The structural alterations in the examined amorphous system were caused by doping with additional elements, such as alkali oxides (Li⁺ in this example). The increasing Li₂O/K₂O ratio leads to breaking the weaker P-O-K bond and forming a stronger P-O-Li bond. Meanwhile, the increase in dielectric parameters can be attributed to the modifier role of Li₂O, which induce bonding defects in the glassy lattice. The conductivity temperature dependency of the studied glasses indicates their semiconducting nature. Thus, adding Li₂O allows the formation of a more open structure, facilitates the movement of charge carriers (Li⁺) through the lattice, and minimizes the potential energy barriers. As a result, the activation energy is reduced.

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Conflicts of Interest

The authors declare no conflict of interest.

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